Heat Exchanger Lifecycle Management and Optimization Training Course



20 - 24 Dec 2026

Manama

4400 € (Per Person)

Ref: #INM7870_228843

Course Introduction / Overview:

Heat exchangers are critical components in countless industrial processes, yet their efficiency and reliability are often compromised by challenges in design, operation, and maintenance. This comprehensive training course provides an A-to-Z guide to mastering the entire lifecycle of heat exchangers, from initial selection and thermal design to advanced troubleshooting and performance optimization. Drawing upon foundational principles established by pioneers like Donald Q. Kern in his seminal work "Process Heat Transfer," the curriculum integrates theoretical knowledge with practical, real-world applications. Participants will explore the intricate balance between thermal performance, mechanical integrity, and operational cost-effectiveness. BIG BEN Training Center has designed this program to empower professionals with the skills to mitigate common issues such as fouling, corrosion, and vibration, thereby enhancing energy efficiency, reducing operational downtime, and extending asset life. This course moves beyond basic theory to deliver actionable strategies for implementing robust maintenance programs, conducting effective inspections, and leveraging modern techniques for performance monitoring and lifecycle cost analysis, ensuring your equipment operates at peak performance throughout its service life.

Target Audience / This training course is suitable for:

- Mechanical Engineers.
- Process and Chemical Engineers.
- Reliability and Maintenance Engineers.
- Plant and Operations Managers.
- Inspection and Asset Integrity Specialists.
- Project Engineers.
- Maintenance Technicians and Supervisors.
- Technical Staff involved in plant operations.

Target Sectors and Industries:

- Oil and Gas Production and Refining.
- Petrochemical and Chemical Manufacturing.
- Power Generation Plants (Fossil, Nuclear, and Renewable).
- HVAC and Refrigeration.
- Pharmaceutical and Food Processing Industries.
- Water and Wastewater Treatment Facilities.
- Marine and Shipbuilding Industries.
- Governmental bodies and regulatory agencies overseeing industrial safety and efficiency.

Target Organizations Departments:

- Engineering and Design.
- Maintenance and Reliability.
- Plant Operations and Production.
- Asset Integrity Management.
- Inspection and Non-Destructive Testing (NDT).
- Process Safety Management.
- Energy Management and Utilities.
- Technical Services and Support.

Course Offerings:

By the end of this course, the participants will have able to:

- Apply fundamental principles of heat transfer to heat exchanger design and analysis.
- Differentiate between various heat exchanger types and select the optimal one for specific applications.
- Interpret and apply key industry codes and standards such as TEMA and API.
- Develop effective strategies for fouling mitigation, cleaning, and corrosion prevention.
- Implement robust performance monitoring techniques to track efficiency and predict failures.
- Execute systematic troubleshooting procedures to diagnose and resolve common operational problems.
- Conduct comprehensive inspection and testing procedures for asset integrity assessment.
- Evaluate and implement advanced maintenance strategies, including predictive and reliability-centered maintenance.
- Analyze the lifecycle cost of heat exchangers to make informed decisions on repair versus replacement.
- Optimize heat exchanger performance to enhance energy efficiency and reduce operational costs.

Course Methodology:

The training methodology at BIG BEN Training Center is designed to foster a dynamic and engaging learning environment that bridges theory and practice. This course utilizes a blended approach, combining expert-led presentations with highly interactive sessions. Participants will delve into real-world case studies, analyzing both successful designs and operational failures to extract valuable lessons. Collaborative group discussions and problem-solving workshops encourage the sharing of experiences and perspectives, enriching the learning process for all attendees. Practical exercises will challenge participants to apply thermal design principles, troubleshoot operational scenarios, and develop maintenance plans. The instructor will provide continuous expert feedback, guiding participants through complex topics and ensuring a thorough understanding of heat exchanger lifecycle management. This hands-on, participant-centered approach ensures that attendees leave not just with knowledge, but with the confidence and skills to apply what they have learned directly to their professional roles, driving tangible improvements in plant reliability and efficiency.

Course Agenda (Course Units):

Unit One: Fundamentals of Heat Transfer and Exchanger Design

- Introduction to Heat Transfer Modes (Conduction, Convection, Radiation).
- Overall Heat Transfer Coefficient and LMTD Method.
- The Effectiveness-NTU Method for Performance Analysis.
- Classification and Types of Heat Exchangers (Shell & Tube, Plate, Finned Tube).
- Introduction to TEMA Standards for Shell and Tube Heat Exchangers.
- Basic Thermal Design and Sizing Calculations.
- Material Selection Criteria for Different Services and Environments.

Unit Two: Mechanical Design, Fabrication, and Installation

- Key Components of Shell and Tube Heat Exchangers.
- Mechanical Design Codes and Standards (ASME, API).
- Tube-to-Tube sheet Joint Design and Integrity.
- Flow-Induced Vibration Analysis and Prevention.
- Fabrication Processes, Welding, and Quality Control.
- Best Practices for Transportation, Installation, and Commissioning.
- Piping, Instrumentation, and Ancillary Equipment Requirements.

Unit Three: Heat Exchanger Operation and Performance Monitoring

- Startup, Shutdown, and Normal Operating Procedures.
- Process Control and its Impact on Heat Exchanger Performance.
- Techniques for Online and Offline Performance Monitoring.
- Calculating and Tracking Fouling Resistance.
- Thermal Imaging and other Condition Monitoring Technologies.
- Data Analysis for Performance Degradation and Trend Identification.
- Managing Operational Variables to Maximize Efficiency and Reliability.

Unit Four: Inspection, Maintenance, and Troubleshooting

- Common Failure Mechanisms (Corrosion, Erosion, Fouling, Leakage).
- Developing a Risk-Based Inspection (RBI) Plan.
- Inspection Techniques (Visual, Eddy Current, IRIS, NDT).
- Online and Offline Cleaning Methods and Strategies.
- Standard Repair Procedures for Tubes, Shells, and Gaskets.
- Systematic Root Cause Failure Analysis (RCFA) for Incidents.
- Troubleshooting Common Problems like Underperformance and Leaks.

Unit Five: Advanced Optimization and Lifecycle Management

- Strategies for Enhancing Heat Transfer and Energy Efficiency.
- Advanced Fouling Mitigation and Control Technologies.
- Implementing Predictive Maintenance (PdM) Programs.
- Reliability Centered Maintenance (RCM) for Heat Exchangers.
- Lifecycle Cost Analysis (LCCA) for Repair vs. Replace Decisions.
- Retrofitting and Revamping for Performance Improvement.
- Future Trends in Heat Exchanger Technology and Asset Management.

FAQ:

Qualifications required for registering to this course?

There are no requirements.

How long is each daily session, and what is the total number of training hours for the course?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

Something to think about:

Considering the rise of predictive analytics and AI, how might the traditional approach to heat exchanger maintenance evolve into a fully autonomous, self-optimizing system within the next decade?

What unique qualities does this course offer compared to other courses?

This course distinguishes itself by adopting a holistic lifecycle management perspective, a framework often fragmented in other training programs. Instead of treating design, operation, and maintenance as separate disciplines, it integrates them into a single, cohesive strategy for maximizing asset value and reliability. While many courses focus heavily on theoretical design calculations, this program places significant emphasis on the practical challenges faced in the field, dedicating substantial time to advanced troubleshooting, root cause failure analysis, and real-world performance optimization. It moves beyond conventional maintenance routines to explore modern, proactive strategies like Reliability Centered Maintenance (RCM) and predictive analytics, equipping participants with future-ready skills. The curriculum is built around a philosophy of asset integrity, teaching attendees not just how to fix problems, but how to prevent them through robust monitoring, inspection, and fouling mitigation strategies. This comprehensive approach ensures that participants gain a deep, interconnected understanding of how decisions made during the design phase impact long-term operability and maintenance costs, empowering them to make more strategic, cost-effective decisions throughout the entire lifespan of the equipment.