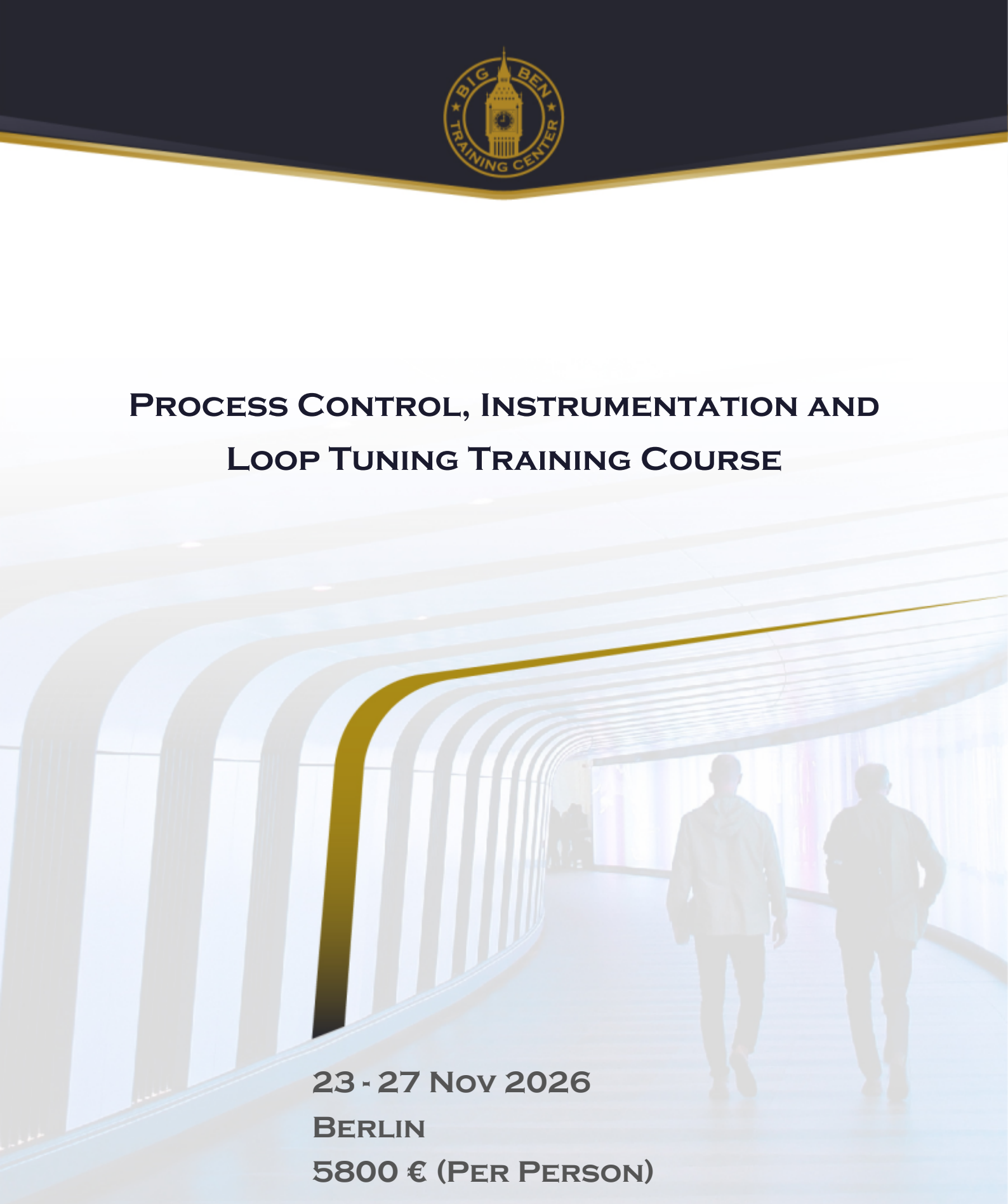
Process Control, Instrumentation and Loop Tuning Training Course



23 - 27 Nov 2026

Berlin

5800 € (Per Person)

Ref: #INM7769_112844

Course Introduction / Overview:

This comprehensive training course provides an in-depth exploration of industrial process control, from fundamental principles to advanced loop tuning and maintenance strategies. In modern industries, maintaining process stability, efficiency, and safety is paramount, and this relies on the precise operation of instrumentation and control loops. This program is designed to equip participants with the essential knowledge and practical skills to manage, troubleshoot, and optimize these critical systems. As detailed in foundational texts like the "Instrument and Automation Engineers' Handbook" edited by Béla G. Lipták, a solid grasp of process dynamics and control theory is the cornerstone of operational excellence. This course, offered by BIG BEN Training Center, moves beyond pure theory to focus on real-world applications, addressing the challenges technicians and engineers face daily. Participants will learn to interpret P&ID diagrams, calibrate sensors, understand final control elements, and master systematic PID loop tuning methods. The curriculum is structured to build a robust skill set, enabling attendees to enhance plant reliability, reduce operational costs, and ensure consistent product quality through effective process control and instrumentation management.

Target Audience / This training course is suitable for:

- Instrumentation and Control Technicians.
- Process Control Engineers.
- Maintenance Engineers and Supervisors.
- Operations Personnel and Plant Operators.
- Automation Engineers.
- Project Engineers.
- Electrical and Mechanical Technicians involved in system maintenance.
- Reliability Engineers.

Target Sectors and Industries:

- Oil and Gas Production and Refining.
- Petrochemical and Chemical Processing.
- Power Generation and Utilities.
- Pharmaceutical and Biotechnology.
- Food and Beverage Manufacturing.
- Water and Wastewater Treatment.
- Pulp and Paper Industries.
- Mining and Metals Processing.
- Governmental bodies and public sector utilities.

Target Organizations Departments:

- Maintenance and Reliability.
- Engineering and Design.
- Plant Operations and Production.
- Process Engineering.
- Technical Services.
- Automation and Control.
- Health, Safety, and Environment (HSE).
- Project Management.

Course Offerings:

By the end of this course, the participants will have able to:

- Interpret process and instrumentation diagrams (P&IDs) accurately.
- Identify and explain the function of various sensors for pressure, temperature, level, and flow.
- Perform calibration and maintenance on common industrial instruments.
- Understand the operation and characteristics of final control elements, including control valves.
- Explain the principles of PID control and the function of each control mode.
- Apply systematic loop tuning methods such as Ziegler-Nichols.
- Troubleshoot and diagnose common control loop performance problems.
- Analyze process dynamics and their impact on control system stability.
- Implement basic advanced control strategies like cascade and feedforward control.
- Develop effective maintenance and troubleshooting procedures for control systems.

Course Methodology:

The training methodology at BIG BEN Training Center is designed to foster a deep, practical understanding of process control and instrumentation. We believe that adult learning is most effective when it is interactive, engaging, and directly applicable to the participant's work environment. The course combines expert-led instruction with a variety of learning tools, including detailed presentations, real-world case studies, and interactive group discussions. Participants will analyze practical examples of control loop problems and collaborate to develop effective solutions, simulating the diagnostic process they would use on the job. Interactive sessions and Q&A periods are integrated throughout the five days to ensure concepts are thoroughly understood and to address specific challenges faced by attendees in their industries. The program emphasizes the development of tangible skills, moving from theoretical knowledge to practical application. This hands-on, problem-solving approach ensures that participants leave the course with not only the knowledge but also the confidence to implement their new skills immediately to improve process stability and efficiency in their workplace.

Course Agenda (Course Units):

Unit One: Fundamentals of Process Control and Instrumentation

- Introduction to industrial process control systems.
- Understanding process variables (PV), setpoints (SP), and manipulated variables (MV).
- Reading and interpreting Process and Instrumentation Diagrams (P&IDs).
- Symbols and standards for instrumentation (ISA).
- Concepts of open-loop and closed-loop control.
- Basic components of a control loop.
- Safety considerations in control system maintenance.

Unit Two: Process Measurement and Sensor Technologies

- Principles of pressure measurement and transmitter technologies.
- Temperature measurement devices (thermocouples, RTDs, thermistors).
- Flow measurement principles and various meter types.
- Level measurement techniques for liquids and solids.
- Analytical instrumentation for pH, conductivity, and gas analysis.
- Instrument calibration procedures and documentation.
- Smart transmitters and digital communication protocols like HART.

Unit three: Final Control Elements and Actuators

- The role of the final control element in a control loop.
- Types of control valves and their characteristics (linear, equal percentage).
- Understanding valve sizing, cavitation, and flashing.
- Pneumatic, hydraulic, and electric actuators.
- Valve positioners and their function in improving control.
- Variable Frequency Drives (VFDs) as final control elements.
- Maintenance and troubleshooting of control valves and actuators.

Unit Four: PID Controllers and Loop Tuning Techniques

- Understanding Proportional (P), Integral (I), and Derivative (D) control modes.
- The effect of each PID parameter on loop response.
- Manual tuning and trial-and-error methods.
- Systematic tuning methodologies like the Ziegler-Nichols method.
- Analyzing loop response to identify performance issues.
- Techniques for tuning level, flow, temperature, and pressure loops.
- Recognizing and resolving common loop problems like cycling and sluggishness.

Unit Five: Advanced Control Strategies and System Maintenance

- Introduction to cascade, feedforward, and ratio control strategies.
- Control loop performance monitoring and optimization.
- Systematic troubleshooting of control loops from sensor to actuator.
- Developing a preventive maintenance program for instrumentation.
- Understanding the role of PLCs and DCS in process control.
- Introduction to Safety Instrumented Systems (SIS).
- Future trends in process control and industrial automation.

FAQ:

Qualifications required for registering to this course?

There are no requirements.

How long is each daily session, and what is the total number of training hours for the course?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

Something to think about:

Considering the rise of AI and machine learning, how might traditional PID loop tuning methodologies evolve to incorporate predictive and self-optimizing algorithms in the next decade?

What unique qualities does this course offer compared to other courses?

This course distinguishes itself by providing a holistic and practical understanding of the entire control loop, from measurement to final control element. Unlike purely theoretical programs, our curriculum is built around the real-world challenges faced by technicians and engineers. We emphasize a systematic, problem-solving approach, teaching participants not just how to tune a loop, but how to diagnose the root cause of instability, whether it originates from the process, the instrumentation, or the controller itself. The content bridges the gap between fundamental principles and advanced troubleshooting, ensuring that even experienced professionals gain new insights into optimizing complex processes. The focus is on developing diagnostic skills and a deep intuition for process dynamics, rather than just memorizing formulas. By integrating case studies and interactive problem-solving sessions, the course ensures that the knowledge acquired is immediately applicable, empowering participants to enhance operational efficiency, safety, and reliability within their organizations from day one.