Applying FMEA for Proactive Maintenance Systems Training Course



25 - 29 Oct 2026

Manama

4400 € (Per Person)

Ref: #INM6872_228811

Course Introduction / Overview:

This course provides a comprehensive framework for implementing Failure Mode and Effects Analysis (FMEA) specifically within maintenance and asset management environments. Moving beyond reactive repairs, the curriculum focuses on using FMEA as a cornerstone for developing proactive and predictive maintenance strategies to enhance equipment reliability and operational efficiency. Participants will explore the systematic process of identifying potential failure modes, analyzing their causes and effects, and prioritizing them for corrective action before they result in costly downtime. The principles taught are aligned with industry best practices and draw upon foundational concepts in reliability engineering, similar to those discussed by pioneers like John Moubray in his seminal work, "Reliability-Centered Maintenance". BIG BEN Training Center has designed this program to be intensely practical, equipping attendees with the skills to not only conduct a thorough FMEA but also to integrate its findings into their existing maintenance planning, scheduling, and continuous improvement initiatives. This training course is essential for any organization aiming to transition from a reactive to a proactive maintenance culture, thereby improving asset performance, ensuring safety, and optimizing maintenance costs through data-driven risk assessment and mitigation.

Target Audience / This training course is suitable for:

- Maintenance Managers and Supervisors.
- Reliability Engineers and Professionals.
- Maintenance Planners and Schedulers.
- Operations Managers.
- Asset Management Professionals.
- Lead Technicians and Maintenance Staff.
- Quality Assurance and Control Personnel.
- Continuous Improvement Specialists.
- Plant and Facility Engineers.
- Technical Project Managers.

Target Sectors and Industries:

- Manufacturing and Production Facilities.
- Oil and Gas Exploration and Refining.
- Power Generation and Utilities.
- Aerospace and Defense.
- Automotive Manufacturing and Assembly.
- Pharmaceuticals and Biotechnology.
- Food and Beverage Processing.
- Mining and Heavy Industry.
- Transportation and Logistics.
- Governmental and Public Sector Operations.

Target Organizations Departments:

- Maintenance and Reliability Department.
- Engineering and Technical Services.
- Operations and Production.
- Asset Management and Integrity.
- Quality Assurance and Quality Control.
- Health, Safety, and Environment (HSE).
- Facilities Management.
- Continuous Improvement and Operational Excellence.
- Procurement and Supply Chain.
- Project Management Office.

Course Offerings:

By the end of this course, the participants will have able to:

- Develop a structured FMEA process tailored for maintenance systems.
- Identify potential failure modes, their effects, and their root causes in equipment and processes.
- Apply Severity, Occurrence, and Detection scales to quantify risk.
- Calculate and interpret the Risk Priority Number (RPN) and Action Priority (AP) to prioritize tasks.
- Formulate effective corrective and preventive action plans based on FMEA results.
- Integrate FMEA findings into maintenance strategies like RCM and TPM.
- Facilitate FMEA team meetings and document the analysis effectively.
- Champion a proactive maintenance culture within their organization.
- Analyze FMEA results to drive continuous improvement in asset performance.
- Align maintenance activities with broader business objectives for risk management.

Course Methodology:

The training methodology at BIG BEN Training Center is built on a foundation of adult learning principles, emphasizing active participation and practical application. This course utilizes a blended approach that combines expert-led instruction with interactive learning modules. Theoretical concepts are introduced through clear presentations and are immediately reinforced with real-world case studies drawn from various industries. Participants will engage in hands-on workshops and group exercises where they will conduct a simulated FMEA on a common piece of industrial equipment, allowing them to apply the techniques in a controlled, supportive environment. Team-based problem-solving activities are central to the learning experience, fostering collaboration and enabling participants to learn from the diverse experiences of their peers. The instructor will act as a facilitator, guiding discussions, providing personalized feedback, and ensuring that the knowledge gained is directly transferable to the participants' workplace challenges. This immersive and dynamic methodology ensures a deep understanding of FMEA and builds the confidence needed to implement it effectively upon returning to work.

Course Agenda (Course Units):

Unit One Introduction to FMEA and Proactive Maintenance

- Fundamentals of maintenance philosophies.
- The evolution from reactive to proactive maintenance.
- Introduction to Failure Mode and Effects Analysis (FMEA).
- Types of FMEA (Design, Process, System) and their applications.
- The business case for implementing FMEA in maintenance.
- Relationship between FMEA, RCM, and TPM.
- Understanding key terminology and definitions.

Unit Two The FMEA Scoping and Team Formation Phase

- Defining the scope and boundaries of the FMEA project.
- Selecting the right cross-functional team members.
- Roles and responsibilities within the FMEA team.
- Gathering necessary information and documentation.
- Developing a clear process map or block diagram.
- Establishing ground rules for effective team collaboration.
- Planning and structuring the FMEA sessions.

Unit Three Conducting the FMEA Analysis

- Identifying system functions and performance standards.
- Brainstorming potential failure modes for each function.
- Analyzing the potential effects of each failure mode.
- Determining the potential causes and mechanisms of failure.
- Identifying existing process controls (prevention and detection).
- Documenting the analysis on a standard FMEA worksheet.
- Techniques for effective brainstorming and analysis.

Unit Four Risk Assessment and Prioritization

- Understanding the rating scales for Severity, Occurrence, and Detection.
- Techniques for assigning consistent rating scores.
- Calculating the Risk Priority Number (RPN).
- Understanding the limitations of the traditional RPN.
- Introduction to Action Priority (AP) based on AIAG & VDA standards.
- Prioritizing failure modes for corrective action.
- Using criticality analysis to supplement FMEA.

Unit Five Developing Actions and Sustaining the Process

- Developing effective recommended actions to mitigate high-priority risks.
- Assigning responsibility and due dates for actions.
- Implementing and verifying the effectiveness of corrective actions.
- Recalculating the RPN after actions are completed.
- Integrating FMEA into the continuous improvement cycle.
- Best practices for FMEA facilitation and reporting.
- Overcoming common challenges in FMEA implementation.

FAQ:

Qualifications required for registering to this course?

There are no requirements.

How long is each daily session, and what is the total number of training hours for the course?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

Something to think about:

Beyond calculating the Risk Priority Number (RPN), how can organizations effectively address the inherent subjectivity in assigning severity, occurrence, and detection ratings to ensure true risk mitigation?

What unique qualities does this course offer compared to other courses?

This course distinguishes itself by focusing exclusively on the application of FMEA within the context of maintenance and asset reliability, rather than offering a generic overview. While many programs cover the theoretical steps of FMEA, this training course dedicates significant time to translating analysis into tangible proactive maintenance strategies. It addresses the specific challenges faced by maintenance teams, such as dealing with legacy equipment, limited data, and integrating FMEA with existing CMMS and planning workflows. The curriculum moves beyond a rigid reliance on the Risk Priority Number (RPN), introducing modern concepts like Action Priority (AP) and emphasizing the critical thinking required to interpret results and make sound engineering judgments. The practical workshops and case studies are tailored to maintenance scenarios, ensuring that participants work on problems directly relevant to their roles. BIG BEN Training Center provides a learning environment that fosters a deep, practical understanding of how FMEA serves as a powerful engine for driving a culture of reliability and continuous improvement, making it an investment in operational excellence, not just a procedural training.