# Boiler Operation, Maintenance, and Safety Compliance Training Course



21 - 25 Dec 2026

Barcelona

5900 € (Per Person)

Ref: #INM6175_112005

## Course Introduction / Overview:

Industrial boilers are the heart of many productions and manufacturing processes, providing essential steam and heat for a vast range of applications. However, their operation involves significant risks and requires specialized knowledge to ensure safety, efficiency, and regulatory compliance. This comprehensive training course is designed to equip participants with the essential skills and in-depth understanding required for the complete lifecycle management of industrial boiler systems. Drawing on principles outlined by industry experts like Philip Kiameh in works such as the "Power Plant Equipment Operation and Maintenance Guide," this program moves beyond basic procedures to instill a deep competency in boiler fundamentals, combustion control, and feedwater treatment. BIG BEN Training Center has developed this course to bridge the gap between theoretical knowledge and practical application, focusing on real-world scenarios, troubleshooting techniques, and performance optimization strategies. Participants will explore everything from initial startup and routine operations to advanced maintenance protocols and adherence to critical safety codes like ASME and OSHA, ensuring they can manage boiler systems not just for reliability, but for peak energy efficiency and uncompromising safety. This course is the definitive guide for professionals seeking to master industrial boiler systems.

## Target Audience / This training course is suitable for:

- Boiler Operators and Technicians.
- Plant and Facility Managers.
- Maintenance Engineers and Supervisors.
- Industrial Mechanics and Electricians.
- Safety Officers and HSE Professionals.
- Stationary Engineers.
- Energy Managers and Auditors.
- Project Engineers involved in boiler installations.
- Quality Control and Inspection Personnel.

## Target Sectors and Industries:

- Power Generation and Utilities.
- Oil and Gas Exploration and Refining.
- Manufacturing and Industrial Production.
- Chemical and Petrochemical Processing.
- Pharmaceuticals and Biotechnology.
- Food and Beverage Processing.
- Pulp and Paper Mills.
- Hospitals and Large Healthcare Facilities.
- Government, Military, and Public Sector Facilities.
- Commercial Real Estate and Hospitality.

## Target Organizations Departments:

- Plant Operations.
- Maintenance and Reliability.
- Engineering and Technical Services.
- Health, Safety, and Environment (HSE).
- Facilities Management.
- Utilities and Energy Management.
- Production and Manufacturing.
- Quality Assurance and Control.

## Course Offerings:

By the end of this course, the participants will have able to:

- Identify different types of industrial boilers and their core components.
- Execute safe and efficient boiler startup, operation, and shutdown procedures.
- Implement effective feedwater treatment and water chemistry control programs.
- Conduct routine inspections and perform preventive maintenance tasks.
- Troubleshoot common boiler operational problems and system failures.
- Interpret and apply relevant ASME, OSHA, and NFPA safety codes and standards.
- Optimize boiler combustion and control systems for maximum energy efficiency.
- Develop and implement emergency response plans for boiler-related incidents.
- Maintain accurate operational logs and maintenance records for compliance.
- Analyze boiler performance data to identify areas for improvement.

## Course Methodology:

The training methodology at BIG BEN Training Center is designed to foster a dynamic and engaging learning environment that prioritizes practical skill acquisition. This course moves beyond traditional lectures by integrating a blended learning approach. Sessions will be highly interactive, featuring expert-led presentations, detailed case studies of real-world boiler failures and successes, and collaborative group discussions where participants can share their unique operational challenges. The curriculum emphasizes problem-based learning, with workshops dedicated to troubleshooting common boiler issues and optimizing system performance. We will utilize video demonstrations of key maintenance procedures and virtual simulations of control systems to enhance understanding. Participants will work in teams on practical exercises, such as developing a preventive maintenance schedule or conducting a mock safety audit. This hands-on approach ensures that theoretical concepts are immediately reinforced with practical application, empowering attendees to return to their workplaces with the confidence and competence to manage industrial boiler systems safely and efficiently. Continuous feedback and Q&A sessions are integral to the process, ensuring all participant queries are addressed.

## Course Agenda (Course Units):

### Unit One: Fundamentals of Boiler Systems and Steam Generation

- Introduction to industrial boilers and their applications.
- Thermodynamic principles of heat transfer and steam properties.
- Classification of boilers (fire-tube, water-tube, and electric).
- Detailed overview of key boiler components and their functions.
- Understanding boiler terminology, ratings, and specifications.
- The complete steam-water cycle in an industrial plant.
- Introduction to boiler drawings and P&ID diagrams.

### Unit Two: Safe and Efficient Boiler Operation

- Pre-operational checks and safety walk-throughs.
- Standard procedures for boiler startup and commissioning.
- Principles of combustion and fuel-air ratio control.
- Managing boiler load and responding to steam demand changes.
- Boiler water chemistry and the importance of feedwater treatment.
- Blowdown procedures and solids concentration management.
- Systematic boiler shutdown procedures (normal and emergency).

### Unit Three: Boiler Maintenance and Inspection

- Developing a comprehensive preventive maintenance program.
- Daily, weekly, and monthly maintenance checklists.
- Procedures for waterside and fireside cleaning and inspection.
- Gasket and seal inspection and replacement techniques.
- Safety valve testing and maintenance requirements.
- The role of non-destructive testing (NDT) in boiler integrity.
- Effective record-keeping for maintenance and compliance.

## Unit Four: Boiler Safety, Codes, and Regulations

- Understanding key safety standards (ASME, OSHA, NFPA 85).
- Identifying and mitigating common boiler room hazards.
- Boiler safety devices and critical interlock systems.
- Personal Protective Equipment (PPE) for boiler operators.
- Lockout/Tagout (LOTO) procedures for boiler maintenance.
- Developing and practicing emergency response plans.
- Legal and regulatory compliance responsibilities.

## Unit Five: Advanced Troubleshooting and Performance Optimization

- A systematic approach to diagnosing boiler system faults.
- Troubleshooting common issues like low water, flame failure, and tube leaks.
- Analyzing flue gas to optimize combustion efficiency.
- Calculating boiler efficiency and identifying heat losses.
- Implementing energy conservation and heat recovery strategies.
- Introduction to modern boiler control and automation systems.
- Future trends in boiler technology and emissions control.

# FAQ:

### Qualifications required for registering to this course?

There are no requirements.

### How long is each daily session, and what is the total number of training hours for the course?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

## Something to think about:

Beyond regulatory compliance, how can proactive boiler maintenance and efficiency optimization transform from a cost center into a strategic asset for an organization's sustainability goals?

## What unique qualities does this course offer compared to other courses?

This course distinguishes itself by offering a holistic, integrated framework that seamlessly connects boiler operation, maintenance, and safety compliance, disciplines that are often addressed in isolation. While other programs may focus on procedural knowledge, our curriculum emphasizes the development of critical thinking and advanced diagnostic skills. Participants learn not just the "how" but the "why" behind each procedure, grounded in the fundamental principles of thermodynamics and combustion science. A key differentiator is our focus on performance optimization as a core competency, teaching attendees to view the boiler system not merely as a utility but as a critical asset for improving energy efficiency and reducing operational costs. The methodology is heavily reliant on case studies drawn from real-world industrial incidents, providing invaluable lessons in failure analysis and risk mitigation that cannot be learned from a textbook. This practical, problem-solving approach ensures that graduates are equipped not only to operate boilers by the book but to intelligently manage, troubleshoot, and enhance their entire steam generation system with confidence and foresight.