# Implementing Practical Reliability-Centered Maintenance Training Course



19 - 23 Oct 2026

Tokyo

5800 € (Per Person)

Ref: #INM1315_58675

## Course Introduction / Overview:

This comprehensive training course focuses on the strategic framework of Reliability-Centered Maintenance, a systematic process for determining the maintenance requirements of any physical asset in its operating context. Our program moves beyond a purely theoretical understanding, offering a practical, hands-on approach to implementation. It delves into the core principles established by John Moubray in his foundational work, Reliability-Centered Maintenance II. This text, widely considered a cornerstone of modern maintenance strategy, provides a clear methodology for identifying functions, functional failures, and failure modes. We will cover how to use this framework to develop effective maintenance tasks and a robust reliability-centered maintenance program. The course also explores how RCM enhances operational efficiency, reduces unplanned downtime, and improves asset management. At BIG BEN Training Center, our goal is to help professionals apply these concepts to their specific operational challenges, ensuring a direct and positive impact on asset performance and business outcomes. Participants will gain the skills to perform a root cause analysis, conduct failure modes and effects analysis (FMEA), and develop a proactive maintenance strategy. We also address the essential steps for implementing RCM, including selecting assets, building a cross-functional team, and analyzing failure data to improve reliability engineering. This training is designed to provide a complete understanding of how to move from a reactive to a proactive maintenance approach, maximizing asset availability and minimizing life cycle costs.

## Target Audience / This training course is suitable for:

- Maintenance and reliability engineers.
- Operations and plant managers.
- Asset integrity professionals.
- Maintenance supervisors and planners.
- Quality assurance personnel.
- Equipment and asset management professionals.
- Technical specialists and technicians.
- Anyone involved in designing or implementing maintenance strategies.

## Target Sectors and Industries:

- Oil and gas.
- Manufacturing and production.
- Power generation and utilities.
- Aerospace and defense.
- Transportation and logistics.
- Mining and metallurgy.
- Government agencies and public services.
- Pharmaceuticals and chemicals.

## Target Organizations Departments:

- Operations and Production.
- Maintenance and Engineering.
- Asset Management.
- Quality and Safety.
- Supply Chain and Logistics.
- Facilities Management.
- Capital Projects and Commissioning.

## Course Offerings:

By the end of this course, the participants will have able to:

- Conduct a detailed reliability-centered maintenance analysis.
- Identify critical functions and potential functional failures of physical assets.
- Apply a systematic approach to perform a failure modes and effects analysis (FMEA).
- Select appropriate proactive maintenance tasks based on failure consequences.
- Develop a comprehensive RCM implementation plan for their organization.
- Measure and track the effectiveness of their RCM program to ensure continuous improvement.
- Optimize maintenance strategies to reduce costs and increase asset uptime.

## Course Methodology:

This course uses a highly interactive and practical training approach to ensure that participants not only understand the principles of RCM but can also apply them effectively in their work environment. Our methodology is built around the use of real-world case studies and scenarios drawn from various industries. Participants will engage in collaborative group work and hands-on exercises, which simulate a complete RCM analysis from start to finish. We encourage active participation through facilitated discussions and interactive sessions, where trainees can share their experiences and challenges. The training includes practical workshops on using key analytical tools like failure modes and effects analysis (FMEA) and root cause analysis (RCA). We also provide detailed feedback on individual and group exercises, helping participants refine their skills. Our instructors at BIG BEN Training Center are experienced professionals who provide expert guidance throughout the course, ensuring that the content is relevant and applicable. This methodology emphasizes practical application over passive learning, allowing participants to build confidence in their ability to implement a successful reliability-centered maintenance program.

## Course Agenda (Course Units):

### Unit One: Fundamentals of Reliability-Centered Maintenance

- Defining RCM and its core principles.
- Understanding the difference between reactive and proactive maintenance.
- The seven key steps of the RCM process.
- Introduction to asset functionality and functional failures.
- Setting the scope and context for an RCM analysis.

### Unit Two: Failure Modes, Effects, and Consequence Analysis

- Identifying failure modes and their root causes.
- Conducting a detailed Failure Modes and Effects Analysis (FMEA).
- Categorizing failures by their consequences.
- Understanding the importance of the operating context.
- Using a structured decision diagram to classify failure consequences.

## Unit Three: Task Selection and Optimization

- Applying the RCM decision-making process.
- Selecting appropriate proactive maintenance tasks.
- Developing a robust predictive and preventive maintenance strategy.
- Establishing conditional monitoring and inspection tasks.
- Defining default actions for non-critical failures.

## Unit Four: Implementing the RCM Program

- Building a cross-functional RCM team.
- Developing a comprehensive implementation plan.
- Integrating RCM with existing maintenance management systems (CMMS).
- Overcoming common challenges in implementation of RCM.
- Communicating the benefits of RCM to stakeholders.

## Unit Five: Sustaining and Improving RCM

- Measuring the effectiveness of your RCM program.
- Using key performance indicators (KPIs) to track success.
- Conducting a root cause analysis for recurring failures.
- Ensuring continuous improvement in your reliability engineering practices.
- Auditing the RCM process for long-term sustainability.

# FAQ:

## Qualifications required for registering to this course?

There are no requirements.

## How long is each daily session, and what is the total number of training hours for the course?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

## Something to think about:

How can a structured RCM approach fundamentally transform an organization's perception of risk, moving from a reactive to a truly proactive and predictive mindset for asset management?

## What unique qualities does this course offer compared to other courses?

This course stands out by focusing on the practical application and implementation of Reliability-Centered Maintenance, rather than just its theoretical aspects. Many other courses cover the "what," but our program is dedicated to “how." We use a proven, hands-on methodology that guides participants through a complete RCM analysis using real-world scenarios. This ensures that attendees leave not just with knowledge, but with the specific skills needed to initiate and manage an RCM program in their own company. Our curriculum, which covers everything from conducting a failure modes and effects analysis (FMEA) to selecting appropriate maintenance tasks and developing an implementation plan, is structured to provide a clear, actionable roadmap. The training also emphasizes the role of the RCM team and stakeholder communication, which are crucial for success. By focusing on practical examples and interactive exercises, we enable professionals to overcome the common challenges of adopting new maintenance strategies and improving operational efficiency. Our goal is to empower participants to not only reduce maintenance costs and improve asset reliability but also to foster a culture of proactive, data-driven decision-making within their organization.