# Advanced Environmental Management Systems Auditing Training Course



26 - 30 Oct 2026

Casablanca

4500 € (Per Person)

Ref: #ENV4637_275053

## Course Introduction / Overview:

This comprehensive training course is designed to equip professionals with the advanced skills required to conduct thorough and effective audits of Environmental Management Systems (EMS), primarily based on the ISO 14001 standard. In an era of increasing environmental regulations and stakeholder expectations, a robust EMS is crucial for organizational sustainability and resilience. This program moves beyond basic compliance checks, focusing on a risk-based auditing approach to evaluate environmental performance, identify systemic weaknesses, and drive continual improvement. As detailed in seminal works like "Environmental Management Systems" by Christopher Sheldon, a well-audited EMS is a cornerstone of corporate responsibility. Participants will delve into the entire audit lifecycle, from meticulous planning and resource allocation to executing on-site activities, evidence gathering, and non-conformity reporting. BIG BEN Training Center has structured this course to provide a deep understanding of audit principles, procedures, and techniques, enabling delegates to assess an organization's ability to manage its environmental aspects, fulfill compliance obligations, and achieve its environmental objectives. The curriculum emphasizes practical application, ensuring that auditors can provide tangible value by transforming audit findings into strategic improvements for their organizations.

## Target Audience / This training course is suitable for:

- Environmental Managers and Specialists.
- Internal and External Auditors.
- Health, Safety, and Environment (HSE) Professionals.
- Compliance and Regulatory Affairs Officers.
- Quality Assurance Managers and Personnel.
- Sustainability and Corporate Social Responsibility (CSR) Managers.
- Management Representatives for ISO 14001.
- Consultants specializing in environmental management systems.
- Operations and Facility Managers with environmental responsibilities.
- Individuals aspiring to become certified EMS lead auditors.

## Target Sectors and Industries:

- Manufacturing and Industrial Production.
- Oil, Gas, and Energy Sectors.
- Construction and Civil Engineering.
- Chemical and Pharmaceutical Industries.
- Transportation and Logistics.
- Waste Management and Recycling Services.
- Agriculture and Food Production.
- Governmental bodies, municipalities, and regulatory agencies.
- Mining and Extraction Industries.
- Technology and Electronics Manufacturing.

## Target Organizations Departments:

- Environmental, Health, and Safety (EHS) Department.
- Internal Audit Department.
- Quality Management and Assurance Department.
- Operations and Production Department.
- Compliance and Legal Department.
- Sustainability and Corporate Responsibility Department.
- Supply Chain and Procurement Department.
- Facilities Management Department.
- Risk Management Department.
- Research and Development Department.

## Course Offerings:

By the end of this course, the participants will have able to:

- Develop a comprehensive, risk-based audit plan for an Environmental Management System.
- Interpret the requirements of the ISO 14001 standard from an auditor's perspective.
- Master advanced auditing techniques for evidence collection, including interviews and observation.
- Effectively manage an audit team and the overall audit process from start to finish.
- Identify, document, and classify non-conformities, observations, and opportunities for improvement.
- Conduct effective opening and closing meetings with all relevant stakeholders.
- Prepare clear, concise, and value-added audit reports that drive corrective action.
- Evaluate the effectiveness of corrective and preventive actions (CAPA).
- Assess an organization's environmental performance against its objectives and targets.
- Provide strategic insights to senior management based on audit findings.

## Course Methodology:

The training methodology at BIG BEN Training Center is designed to be highly interactive, engaging, and practical, ensuring participants can immediately apply their learning in a real-world context. This course moves beyond traditional lectures by incorporating a blended learning approach. A significant portion of the training is dedicated to hands-on workshops, mock audit scenarios, and role-playing exercises that simulate the entire EMS audit process. Participants will work in teams to develop audit plans, create checklists, conduct simulated interviews with auditees, and analyze evidence to identify non-conformities. These activities are supplemented by detailed case studies from various industries, allowing for in-depth analysis of common challenges and best practices in environmental auditing. Expert instructors facilitate group discussions, encouraging the sharing of experiences and collaborative problem-solving. Continuous feedback is provided throughout the course to help participants refine their skills. This immersive and practical approach ensures a deep understanding of both the theoretical principles and the practical application of advanced environmental management systems auditing, empowering delegates with the confidence and competence to lead successful audits.

# Course Agenda (Course Units):

## Unit One: Foundations of EMS and ISO 14001 Auditing

- Introduction to Environmental Management Systems (EMS).
- Detailed review of the ISO 14001:2015 standard and its structure.
- The role and principles of auditing as per ISO 19011.
- Types of environmental audits (internal, external, compliance).
- Roles, responsibilities, and competencies of an EMS auditor.
- Understanding environmental aspects, impacts, and significance.
- Reviewing compliance obligations and legal requirements.

## Unit Two: Planning and Preparing for the EMS Audit

- Initiating the audit and defining its scope, objectives, and criteria.
- Applying a risk-based approach to audit planning.
- Conducting a thorough desktop review of EMS documentation.
- Developing a comprehensive audit plan and schedule.
- Creating effective audit checklists and working documents.
- Selecting and managing the audit team.
- Logistical planning and communication with the auditee.

## Unit Three: Conducting On-Site Audit Activities

- Conducting the opening meeting with management and stakeholders.
- Mastering evidence-gathering techniques: interviews, observation, and sampling.
- Auditing leadership commitment and environmental policy.
- Assessing the process for identifying environmental aspects and risks.
- Verifying operational controls and emergency preparedness.
- Evaluating monitoring, measurement, analysis, and performance evaluation.
- Communicating effectively during the audit and managing challenging situations.

## Unit Four: Audit Reporting and Non-Conformity Management

- Generating, classifying, and documenting audit findings.
- Distinguishing between non-conformities, observations, and opportunities for improvement.
- Conducting a root cause analysis for identified non-conformities.
- Preparing for and conducting the closing meeting.
- Writing a clear, concise, and value-added audit report.
- Structuring the audit report for maximum impact and clarity.
- The process for corrective action planning and verification.

## Unit Five: Advanced Auditing Concepts and Continual Improvement

- Auditing for continual improvement and system maturity.
- Integrating EMS audits with other management systems (e.g., ISO 9001, ISO 45001).
- Introduction to remote and virtual auditing techniques.
- Auditing sustainability reports and corporate environmental performance.
- Future trends in environmental management and auditing.
- Ethical considerations and professional conduct for auditors.
- Follow-up activities and verifying the effectiveness of corrective actions.

# FAQ:

### Qualifications required for registering to this course?

There are no requirements.

### How long is each daily session, and what is the total number of training hours for the course?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

## Something to think about:

Beyond regulatory compliance, how can an advanced EMS audit serve as a strategic tool for driving innovation and competitive advantage in a circular economy?

## What unique qualities does this course offer compared to other courses?

This course distinguishes itself by moving beyond a simple clause-by-clause review of the ISO 14001 standard. Its core focus is on developing the strategic thinking and practical skills of an auditor, transforming them from a compliance checker into a true business improvement partner. Unlike other programs that may remain theoretical, this training immerses participants in realistic, hands-on scenarios and complex case studies that mirror the challenges faced in modern industries. We emphasize a risk-based auditing approach, teaching participants how to prioritize audit trails based on an organization's most significant environmental aspects and compliance risks. The curriculum integrates advanced topics such as auditing for continual improvement, assessing system maturity, and understanding the links between an EMS and broader sustainability goals. Furthermore, the course content is continuously updated to reflect emerging trends, including remote auditing techniques and the role of EMS in supporting a circular economy. The emphasis is not just on finding non-conformities, but on understanding their root causes and evaluating the effectiveness of corrective actions to prevent recurrence, thereby adding measurable and lasting value to the organization.