



STRATEGIC POST-CLEARANCE AUDIT AND COMPLIANCE MANAGEMENT TRAINING COURSE

05 - 09 OCT 2026

TOKYO

5800 € (PER PERSON)

REF: #CC9738_219621



COURSE INTRODUCTION / OVERVIEW:

In the dynamic landscape of international trade, maintaining robust customs compliance is no longer a mere administrative task but a critical strategic function. This course provides a comprehensive exploration of Post-Clearance Audit (PCA) and customs compliance verification, essential tools for mitigating risks, optimizing duties, and ensuring seamless trade operations. Moving beyond basic procedural knowledge, this program delves into the strategic implementation of compliance frameworks. As discussed by authors like Thomas A. Cook in his works on global trade management, a proactive approach to customs compliance can yield significant competitive advantages. This training, offered by BIG BEN Training Center, is meticulously designed to equip participants with the skills to navigate the complexities of customs regulations, from tariff classification and valuation to managing audits and disputes. We will explore the principles outlined in key international agreements and publications like the WCO's "Revised Kyoto Convention," translating complex legal and procedural standards into actionable business practices. Participants will gain the expertise to not only respond to audits but to build a resilient compliance culture within their organizations, safeguarding against penalties and enhancing supply chain efficiency in an increasingly regulated global market.

TARGET AUDIENCE / THIS TRAINING COURSE IS SUITABLE FOR:

- Customs Managers and Specialists.
- Trade Compliance Officers and Analysts.
- Import/Export Managers.
- Logistics and Supply Chain Professionals.
- Internal and External Auditors.
- Finance and Accounting Managers.
- Corporate Legal Counsel and Paralegals.
- Procurement and Sourcing Professionals.
- Freight Forwarders and Customs Brokers.
- Government Officials from Customs and Trade Authorities.

TARGET SECTORS AND INDUSTRIES:

- Manufacturing and Industrial Production.
- Retail and Consumer Goods.
- Automotive and Aerospace.

- Pharmaceuticals and Healthcare.
- Technology and Electronics.
- Oil and Gas.
- Logistics, Freight Forwarding, and Shipping.
- Consulting and Legal Firms specializing in trade.
- Governmental bodies, including Customs Authorities and Ministries of Trade.



TARGET ORGANIZATIONS DEPARTMENTS:

- Compliance and Risk Management.
- Logistics and Supply Chain.
- Finance and Accounting.
- Legal and Corporate Affairs.
- Internal Audit.
- Procurement and Purchasing.
- International Trade and Operations.

COURSE OFFERINGS:

By the end of this course, the participants will have able to:

- Develop and implement a comprehensive customs compliance program.
- Master the principles and methodologies of Post-Clearance Audit (PCA).
- Conduct thorough risk assessments to identify potential areas of non-compliance.
- Accurately determine customs valuation and apply correct tariff classifications.
- Navigate the complexities of rules of origin and free trade agreements.
- Prepare for and effectively manage customs audits and official inquiries.
- Implement corrective action plans based on audit findings.
- Utilize data analytics for monitoring and improving customs compliance.
- Handle customs disputes and appeals processes with confidence.
- Leverage compliance as a strategic tool for trade facilitation and cost optimization.

COURSE METHODOLOGY:

The training methodology at BIG BEN Training Center is designed to be highly interactive, practical, and engaging, ensuring that participants can immediately apply their learning in a real-world context. This course moves beyond traditional lectures to foster a dynamic learning environment built on participation and collaboration. We will utilize a blend of expert-led presentations, in-depth case studies of actual Post-Clearance Audits, and interactive group discussions where participants can share challenges and best practices. A significant portion of the training will be dedicated to hands-on workshops and practical exercises, such as simulating a risk assessment process, conducting a mock audit interview, and drafting a response to a customs inquiry. Role-playing scenarios will be used to build confidence in handling interactions with customs authorities. Participants will work in teams to analyze complex trade scenarios and develop

compliance strategies, receiving continuous feedback from the instructor and peers. This immersive, problem-solving approach ensures a deep understanding of both the theory and practical application of customs compliance and audit management, empowering attendees with actionable insights and strategic insights.



COURSE AGENDA (COURSE UNIT)

UNIT ONE FOUNDATIONS OF POST-CLEARANCE AUDIT AND CUSTOMS COMPLIANCE

- Introduction to International Trade and Customs Control.
- The Legal and Regulatory Framework for Customs Compliance.
- Understanding the Role and Objectives of Post-Clearance Audit (PCA).
- Key Principles of the WCO SAFE Framework and Revised Kyoto Convention.
- The Relationship Between Self-Assessment and PCA.
- Identifying Common Areas of Customs Non-Compliance.
- The Financial and Operational Impact of Non-Compliance.

UNIT TWO CORE PRINCIPLES OF CUSTOMS VALUATION AND TARIFF CLASSIFICATION

- An In-depth Look at the WTO/GATT Valuation Agreement.
- The Six Methods of Customs Valuation.
- Managing Assists, Royalties, and Transfer Pricing for Customs Purposes.
- Introduction to the Harmonized System (HS) of Tariff Classification.
- Applying the General Interpretative Rules (GIRs).
- Understanding Binding Tariff Information (BTI) and its Strategic Use.
- Practical Exercises in Valuation and Classification Scenarios.

UNIT THREE CONDUCTING AN EFFECTIVE POST-CLEARANCE AUDIT

- The Four Phases of a PCA.
- Audit Planning and Scoping.
- Risk Assessment and Targeting Methodologies.
- Fieldwork Techniques.
- Data Analysis and Sampling in Customs Audits.
- Interviewing Skills and Evidence Gathering.
- Documenting Audit Findings and Work Papers.

UNIT FOUR ADVANCED COMPLIANCE TOPICS AND STRATEGIC RISK MANAGEMENT

- Determining and Documenting Rules of Origin.
- Leveraging Free Trade Agreements (FTAs) for Duty Optimization.
- Authorized Economic Operator (AEO) Programs and Benefits.
- Managing Special Customs Procedures (e.g., Inward Processing, Warehousing).
- Anti-Dumping, Countervailing, and Safeguard Duties.
- Developing a Proactive Customs Compliance Manual.

- Building a Corporate-Wide Trade Compliance Culture.

UNIT FIVE MANAGING AUDIT FINDINGS AND FUTURE-PROOFING COMPLIANCE



- Presenting Audit Findings and Final Reporting.
- Negotiating with Customs Authorities on Audit Outcomes.
- The Customs Appeals and Dispute Resolution Process.
- Developing and Implementing Corrective Action Plans (CAPs).
- The Role of Technology in Modern Customs Compliance.
- Preparing for Future Trends in Customs Enforcement and Trade Facilitation.
- Final Course Review and Action Planning Session.

FAQ:

QUALIFICATIONS REQUIRED FOR REGISTERING TO THIS COURSE?

There are no requirements.

HOW LONG IS EACH DAILY SESSION, AND WHAT IS THE TOTAL NUMBER OF TRAINING HOURS FOR THE COURSE?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

SOMETHING TO THINK ABOUT:

As global supply chains become more complex and digitized, how might the role of Post-Clearance Audit evolve from a reactive verification tool to a proactive strategic asset for multinational corporations?

WHAT UNIQUE QUALITIES DOES THIS COURSE OFFER COMPARED TO OTHER COURSES?

This training course distinguishes itself by adopting a strategic, business-centric approach to customs compliance, rather than a purely procedural one. While many courses focus on the "what" of customs regulations, our curriculum emphasizes the "why" and "how," empowering participants to think like strategic compliance managers. We move beyond rote memorization of rules to cultivate critical thinking and problem-solving skills through an extensive reliance on real-world case studies and interactive simulations. The program is designed to bridge the critical gap between theoretical knowledge and practical application, ensuring participants can confidently handle complex scenarios involving valuation, classification, and origin. A key differentiator is our focus on future-proofing compliance programs. We explore the impact of emerging technologies like data analytics and artificial intelligence on customs audits and trade management. This forward-looking perspective, combined with a deep dive into risk management and dispute resolution strategies, provides a holistic and advanced learning experience. The course is not just about avoiding penalties; it is about transforming the compliance function into a value-adding component of the business that enhances efficiency and provides a competitive edge in the global marketplace.