



# **STRATEGIC CUSTOMS WAREHOUSING AND INVENTORY MANAGEMENT TRAINING COURSE**

**05 - 09 OCT 2026**

**LISBON**

**4500 € (PER PERSON)**

**REF: #CC1323\_220005**



## **COURSE INTRODUCTION / OVERVIEW:**

In today's interconnected global economy, the efficient management of customs warehousing and inventory control is no longer a logistical option but a strategic imperative for success. This comprehensive training course is meticulously designed to provide participants with an in-depth understanding of the principles and practices that govern modern customs warehousing. We will explore the critical intersection of supply chain optimization, regulatory compliance, and inventory management. As highlighted by the renowned academic Martin Christopher in his seminal work "Logistics & Supply Chain Management," a resilient and agile supply chain is the cornerstone of competitive advantage. This course translates that academic wisdom into practical, actionable strategies. Participants will delve into everything from warehouse layout and design to advanced inventory control systems and navigating complex customs audits. BIG BEN Training Center has developed this program to empower professionals to transform their warehousing operations from a cost center into a value-generating component of their global trade activities, ensuring both compliance and profitability.

## **TARGET AUDIENCE / THIS TRAINING COURSE IS SUITABLE FOR:**

- Logistics and Supply Chain Managers.
- Warehouse Supervisors and Managers.
- Customs Brokers and Compliance Officers.
- Inventory Control Specialists and Planners.
- Procurement and Purchasing Professionals.
- Import/Export Coordinators and Managers.
- Operations Managers.
- Finance and Audit Professionals involved in inventory valuation.

## **TARGET SECTORS AND INDUSTRIES:**

- Logistics and Transportation Services.
- Third-Party Logistics (3PL) and Freight Forwarding.
- Manufacturing and Industrial Production.
- Retail and E-commerce.
- Pharmaceuticals and Healthcare.
- Automotive and Aerospace.
- Oil and Gas.
- Governmental bodies such as Customs Authorities and Trade Ministries.

## TARGET ORGANIZATIONS DEPARTMENTS:

- Supply Chain Management.
- Logistics and Distribution.
- Warehouse Operations.
- Inventory Management and Control.
- Procurement and Sourcing.
- International Trade and Compliance.
- Finance and Accounting.
- Internal Audit and Risk Management.



## COURSE OFFERINGS:

By the end of this course, the participants will have able to:

- Develop a strategic framework for customs warehouse management.
- Implement advanced inventory control techniques to minimize costs and improve accuracy.
- Navigate the complexities of customs regulations and documentation with confidence.
- Design and optimize warehouse layouts for maximum efficiency and security.
- Conduct risk assessments and implement mitigation strategies for warehousing operations.
- Utilize Warehouse Management Systems (WMS) to enhance visibility and control.
- Prepare for and effectively manage customs audits and inspections.
- Apply key performance indicators (KPIs) to measure and improve warehouse performance.
- Integrate customs warehousing strategy with overall supply chain objectives.

## COURSE METHODOLOGY:

The training methodology at BIG BEN Training Center is designed to be highly interactive, engaging, and practical, ensuring that participants can immediately apply their learning in their professional roles. We move beyond traditional lectures to create a dynamic learning environment. The course heavily relies on real-world case studies, allowing participants to analyze complex scenarios and develop strategic solutions. Group discussions and collaborative workshops encourage the sharing of diverse experiences and perspectives, fostering a deeper understanding of the subject matter. Practical exercises and simulations will be used to master key skills, from inventory valuation to preparing for a customs audit. Our expert instructors facilitate sessions that are rich with practical examples, industry best practices, and actionable insights. Continuous feedback is provided throughout the course, ensuring participants build confidence and competence in managing customs warehousing and inventory control strategically and effectively.

## COURSE AGENDA (COURSE UNITS):

### UNIT ONE FOUNDATIONS OF CUSTOMS WAREHOUSING AND GLOBAL TRADE

- The strategic role of customs warehousing in the modern supply chain.
- Types of customs warehouses (bonded, free trade zones) and their functions.

- Understanding the international legal framework and key regulations.
- The flow of goods and information in import and export roles.
- Key terminology in customs, logistics, and inventory management.
- The relationship between customs authorities and warehouse operators.
- Introduction to the Harmonized System (HS) for commodity classification.



## **UNIT TWO STRATEGIC INVENTORY MANAGEMENT AND CONTROL**

- Principles of effective inventory control and management.
- Inventory valuation methods (FIFO, LIFO, Weighted Average) and their customs implications.
- Implementing cycle counting and physical inventory programs for accuracy.
- ABC analysis for inventory categorization and prioritization.
- Understanding and calculating safety stock and reorder points.
- Strategies for managing obsolete, slow-moving, and excess stock.
- Introduction to Warehouse Management Systems (WMS) for inventory tracking.

## **UNIT THREE WAREHOUSE OPERATIONS AND PROCESS EXCELLENCE**

- Optimizing warehouse layout and design for efficient material flow.
- Best practices for inbound logistics: receiving, inspection, and put-away.
- Mastering outbound logistics: picking, packing, and shipping processes.
- Implementing robust security protocols to prevent theft and damage.
- Health and safety standards and procedures within the warehouse environment.
- Managing returns and reverse logistics effectively.
- Labor management and productivity enhancement in warehouse operations.

## **UNIT FOUR CUSTOMS COMPLIANCE, DOCUMENTATION, AND RISK MANAGEMENT**

- Mastering essential customs documentation for import and export.
- Understanding customs valuation and duty calculation.
- Navigating the customs clearance process and avoiding common pitfalls.
- Preparing for and managing customs audits and inspections.
- Identifying and mitigating risks in warehousing and logistics.
- Developing a comprehensive trade compliance program.
- Understanding the implications of non-compliance: penalties and legal consequences.

## **UNIT FIVE PERFORMANCE, TECHNOLOGY, AND FUTURE TRENDS**

- Establishing Key Performance Indicators (KPIs) for warehouse operations.
- Utilizing data analytics to drive decision-making and continuous improvement.
- The impact of technology: automation, robotics, and AI in warehousing.
- Sustainable and green warehousing practices.
- Building a resilient supply chain through strategic warehousing.

- Future trends in global trade and their impact on customs procedures.
- Developing a strategic action plan for your organization's warehousing operations.



## **FAQ:**

### **QUALIFICATIONS REQUIRED FOR REGISTERING TO THIS COURSE?**

There are no requirements.

### **HOW LONG IS EACH DAILY SESSION, AND WHAT IS THE TOTAL NUMBER OF TRAINING HOURS FOR THE COURSE?**

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

### **SOMETHING TO THINK ABOUT:**

As automation and AI reshape logistics, how might the traditional role of a customs warehouse evolve from a mere storage and compliance checkpoint into a proactive, data-driven hub for strategic trade facilitation?

### **WHAT UNIQUE QUALITIES DOES THIS COURSE OFFER COMPARED TO OTHER COURSES?**

This course distinguishes itself by adopting a holistic and strategic perspective, moving beyond the purely operational aspects of warehousing. While other programs may focus separately on either customs procedures or inventory control, this training course uniquely integrates these two critical functions, reflecting the realities of modern supply chain management. We emphasize the strategic link between compliant customs operations and efficient inventory management as a driver of competitive advantage. The curriculum is built on a foundation of practical application, using real-world case studies and simulations rather than just theoretical lectures. Participants will not only learn the regulations but also how to strategically navigate them to optimize costs, reduce lead times, and mitigate risks. Furthermore, the course is forward-looking, dedicating significant time to the impact of emerging technologies like AI and automation, and preparing professionals for the future of global trade logistics. The focus is on developing strategic thinkers who can lead and innovate within their organizations.