# Advanced Process Safety Engineering and LOPA Implementation Training Course

30 Nov - 04 Dec 2026

Vienna

5800 € (Per Person)

Ref: #ACE8549_197243

## Course Introduction / Overview:

This course provides a comprehensive and in-depth exploration of Process Safety Engineering, with a specialized focus on the practical application of Layer of Protection Analysis (LOPA). In high-hazard industries, preventing catastrophic incidents is paramount, and LOPA has emerged as a critical semi-quantitative tool for analyzing and assessing risk. This program moves beyond theoretical concepts to equip participants with the skills needed to effectively implement LOPA within their organization's Process Safety Management (PSM) framework. Drawing upon foundational principles established by leading authorities like the Center for Chemical Process Safety (CCPS) and their seminal work, "Guidelines for Initiating Events and Independent Protection Layers," this course demystifies the LOPA methodology. Participants will learn to identify initiating events, evaluate the effectiveness of Independent Protection Layers (IPLs), and make informed decisions about risk reduction. BIG BEN Training Center has designed this curriculum to bridge the gap between hazard identification and the implementation of robust safety measures, ensuring that engineers and safety professionals can confidently apply these techniques to safeguard their operations, personnel, and the environment. The training emphasizes a structured approach to risk assessment that is both defensible and repeatable.

## Target Audience / This training course is suitable for:

- Process Safety Engineers.
- Chemical and Process Engineers.
- Operations and Plant Managers.
- HSE Managers and Professionals.
- Instrumentation and Control Engineers.
- Project Engineers and Managers.
- Maintenance and Reliability Professionals.
- Technical Safety Specialists.
- Risk Assessment Practitioners.
- Regulatory Compliance Officers.

## Target Sectors and Industries:

- Oil and Gas (Upstream, Midstream, and Downstream).
- Petrochemical and Chemical Manufacturing.
- Pharmaceuticals and Biotechnology.
- Power Generation and Utilities.
- Refining and Processing Plants.
- Heavy Manufacturing and Industrial Production.
- Governmental bodies and regulatory agencies.
- Engineering and Consulting Firms.

## Target Organizations Departments:

- Health, Safety, and Environment (HSE).
- Engineering and Design.
- Operations and Production.
- Maintenance and Asset Integrity.
- Process Safety Management Group.
- Risk Management and Compliance.
- Project Management.
- Technical Services.

## Course Offerings:

By the end of this course, the participants will have able to:

- Master the fundamental principles of Process Safety Management (PSM).
- Differentiate between various Process Hazard Analysis (PHA) techniques.
- Understand the core methodology and objectives of Layer of Protection Analysis (LOPA).
- Identify and define credible initiating events and their frequencies.
- Evaluate and validate Independent Protection Layers (IPLs) against strict criteria.
- Calculate the mitigated event frequency and compare it against risk tolerance criteria.
- Determine the required Safety Integrity Level (SIL) for Safety Instrumented Functions (SIFs).
- Effectively document and communicate the results of a LOPA study.
- Integrate LOPA findings into the broader safety lifecycle of a facility.
- Lead and participate effectively in LOPA and risk assessment workshops.
- Apply LOPA principles to real-world industrial scenarios.

## Course Methodology:

The training methodology at BIG BEN Training Center is designed to foster a dynamic and engaging learning environment that goes beyond traditional lectures. This course is built on a foundation of interactive learning, where participants actively engage with the material through a blend of expert-led instruction, practical case studies, and collaborative group workshops. We believe in learning by doing; therefore, a significant portion of the course is dedicated to hands-on exercises where participants will work through real-world LOPA scenarios from various industries. These workshops simulate actual risk assessment meetings, allowing attendees to practice identifying hazards, evaluating protection layers, and making risk-based decisions in a controlled setting. The instructor will facilitate discussions, provide personalized feedback, and share insights from years of field experience. Case studies of major industrial incidents will be analyzed to understand failure points and the critical role LOPA could have played. This immersive approach ensures that participants not only grasp the theoretical concepts but also develop the practical skills and confidence to apply LOPA effectively in their own operational contexts, transforming knowledge into tangible safety improvements.

## Course Agenda (Course Units):

### Unit One: Foundations of Process Safety and Risk Assessment

- Introduction to Process Safety Management (PSM).
- Understanding hazards, risks, and consequences.
- Qualitative vs. Quantitative Risk Assessment.
- The concept of risk matrices and risk tolerance criteria.
- Overview of key process safety regulations and standards.
- The role of Process Hazard Analysis (PHA) in the safety lifecycle.
- Introduction to the concept of layers of protection.

### Unit Two: Process Hazard Analysis (PHA) Techniques

- Detailed review of Hazard and Operability (HAZOP) studies.
- Understanding other PHA methods like What-If and Checklist Analysis.
- The relationship between HAZOP and LOPA.
- Identifying high-consequence scenarios from PHA for further analysis.
- Documentation and reporting of PHA findings.
- Managing recommendations and action items from a PHA.
- Team composition and facilitation skills for PHA workshops.

### Unit Three: Core Principles of Layer of Protection Analysis (LOPA)

- Introduction to LOPA as a semi-quantitative risk analysis tool.
- Key terminology: Initiating Event, IPL, Enabling Condition, Conditional Modifier.
- The fundamental LOPA equation and its components.
- When and why to apply LOPA.
- Defining the scope and objectives of a LOPA study.
- Understanding the limitations and assumptions of LOPA.
- The role of LOPA in the IEC 61511 safety lifecycle.

## Unit Four: Executing a LOPA Study Step-by-Step

- Step 1: Identifying the consequence and the scenario of concern.
- Step 2: Identifying the initiating event and its frequency.
- Step 3: Identifying Independent Protection Layers (IPLs).
- The core attributes of an IPL: Independence, Auditability, and Effectiveness.
- Step 4: Estimating the Probability of Failure on Demand (PFD) for each IPL.
- Step 5: Calculating the mitigated event frequency.
- Step 6: Comparing the result with risk tolerance criteria.

## Unit Five: Advanced LOPA Applications and Integration

- Using LOPA for Safety Integrity Level (SIL) determination.
- The relationship between LOPA, SIL, and Safety Instrumented Systems (SIS).
- Addressing human factors and human reliability in LOPA.
- Incorporating conditional modifiers and enabling conditions.
- Documentation, reporting, and software tools for LOPA.
- Integrating LOPA results into operational procedures and training.
- Case studies and practical workshop on a complex scenario.

# FAQ:

## Qualifications required for registering to this course?

There are no requirements.

## How long is each daily session, and what is the total number of training hours for the course?

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

## Something to think about:

How can organizations effectively balance the quantitative rigor of LOPA with the qualitative, experience-based insights from seasoned operators to foster a truly holistic safety culture?.

## What unique qualities does this course offer compared to other courses?

This course distinguishes itself by focusing intensely on the practical application and integration of LOPA, rather than treating it as an isolated academic exercise. While many programs cover the theory, this training, curated by BIG BEN Training Center, emphasizes the "how-to" of conducting a robust and defensible LOPA study in a real-world industrial setting. A key differentiator is our use of comprehensive, multi-layered case studies that evolve throughout the five days, allowing participants to see how a scenario identified in a HAZOP is systematically analyzed through LOPA, leading to a specific SIL target. This narrative approach solidifies understanding in a way that disconnected examples cannot. Furthermore, the curriculum delves into the critical nuances often overlooked, such as validating the true independence of protection layers and accounting for human factors. We move beyond simple calculations to foster critical thinking, enabling participants to challenge assumptions and lead LOPA workshops with confidence and authority. The course is designed not just to teach a method, but to cultivate a deeper, more intuitive understanding of risk, empowering professionals to make superior safety decisions.