



# **Proactive and Predictive Industrial Maintenance for Sustainability Training Course**

**Ref: #INM7410**



## **Course Introduction / Overview:**

The modern industrial landscape is undergoing a significant transformation, driven by the dual pressures of economic efficiency and environmental stewardship. In this context, proactive maintenance has moved beyond simple asset upkeep to become a central pillar of sustainability. This training course, offered by BIG BEN Training Center, provides a comprehensive look at how to integrate advanced maintenance practices to reduce waste, optimize resource use, and enhance operational longevity. Participants will delve into the core principles of predictive and prescriptive maintenance, leveraging technologies like IoT and machine learning to forecast potential failures and preemptively address them. We will explore how these strategies not only prevent costly downtime and equipment failures but also contribute directly to a company's triple bottom line (economic, environmental, and social performance). Drawing on the works of thought leaders in the field, such as Thomas E. Graedel and his contributions to the study of industrial ecology, and the book, *Intelligent and Sustainable Engineering Systems for Industry 4.0 and beyond*, participants will gain a deep understanding of the connection between maintenance excellence and sustainable business models. This program is a must for any organization looking to make its operations smarter, greener, and more resilient in the face of today's challenges.

## **Target Audience / This training course is suitable for:**



- Maintenance and reliability engineers.
- Operations managers and plant supervisors.
- Facility managers and sustainability coordinators.
- Chief sustainability officers and corporate leaders.
- Asset management professionals.
- Government agencies and regulatory compliance officers.
- Manufacturing and production supervisors.

### **Target Sectors and Industries:**

- Manufacturing.
- Energy and utilities.
- Transportation and logistics.
- Oil, gas, and chemicals.
- Pharmaceuticals.
- Aerospace and defense.
- Government agencies and public infrastructure.

### **Target Organizations Departments:**

- Operations and maintenance.
- Engineering and technical services.
- Sustainability and environmental health and safety (EHS).
- Asset management.
- Production and manufacturing.
- Supply chain and logistics.
- Quality control.

### **Course Offerings:**



By the end of this course, the participants will have able to:

- Develop and implement a proactive maintenance strategy to improve overall equipment effectiveness.
- Utilize predictive maintenance technologies to forecast equipment failures and optimize maintenance schedules.
- Identify and reduce environmental impacts from industrial operations, including waste, emissions, and energy consumption.
- Conduct root cause analysis to address recurring failures and implement sustainable solutions.
- Integrate sustainability metrics and KPIs into maintenance performance measurement.
- Apply lean and circular economy principles to maintenance and spare parts management.
- Leverage real-time data from the Industrial Internet of Things (IIoT) to enhance operational sustainability.

## **Course Methodology:**



This training course at BIG BEN Training Center uses an immersive and interactive methodology that goes beyond a traditional classroom setting. The approach is designed to ensure participants not only understand the concepts but can also apply them directly to their work environment. We will use a variety of teaching methods, including real-world case studies from successful implementations of sustainable maintenance, group discussions to share experiences and challenges, and hands-on workshops to practice new skills. Participants will engage in collaborative problem-solving exercises, simulating complex maintenance scenarios and developing practical, sustainable solutions. The program also uses a blend of expert-led lectures and interactive sessions, where participants can ask questions and receive personalized feedback from experienced instructors. We also use a flipped classroom approach, where some core content is reviewed before the session, allowing more class time for practical application and discussion. This methodology ensures that the training is dynamic, engaging, and directly relevant to the professional needs of the attendees.

## **Course Agenda (Course Units):**

### **Unit One: Foundations of Sustainable Industrial Maintenance**

- Defining sustainable maintenance and its business case.
- Economic, environmental, and social dimensions of maintenance.
- From reactive to proactive: the evolution of maintenance strategies.
- Key performance indicators (KPIs) for sustainability in maintenance.
- Regulatory frameworks and standards for green operations.
- The role of leadership in driving a sustainability culture.
- Initial assessments and baseline measurement for improvement.



## **Unit Two: Implementing Predictive and Prescriptive Maintenance**

- Understanding condition-based and predictive maintenance.
- Utilizing sensors and the Industrial Internet of Things (IIoT).
- Data analytics and machine learning for failure prediction.
- Prescriptive maintenance: moving from "what will happen" to "what to do".
- Case studies in predictive maintenance for energy efficiency.
- Integrating AI into maintenance workflows.
- Choosing the right technology for your assets.

## **Unit Three: Optimizing Resource and Waste Management**

- Reducing energy consumption through efficient maintenance.
- Minimizing water use in industrial processes.
- Sustainable lubrication and fluid management.
- Waste stream analysis and reduction strategies.
- The principles of a circular economy in maintenance.
- Rebuilding and remanufacturing versus replacement.
- Managing hazardous materials and e-waste.

## **Unit Four: Asset Reliability and Life Cycle Management**

- Reliability-centered maintenance (RCM) for sustainable outcomes.
- Failure mode and effects analysis (FMEA) from a sustainability perspective.
- Designing for maintainability and environmental performance.
- Optimizing spare parts inventory and supply chains.
- Lean maintenance principles for eliminating waste.
- Extending asset life through proper maintenance practices.
- Auditing and continuous improvement for reliability.

## **Unit Five: Human and Organizational Factors**



- Building a culture of sustainability and reliability.
- Training and upskilling the maintenance workforce.
- Safety and social impacts of sustainable maintenance.
- Cross-functional collaboration between departments.
- Communicating the value of sustainable maintenance to stakeholders.
- Change management for new technologies and processes.
- Future trends in Maintenance 5.0 and beyond.

## **FAQ:**

### **Qualifications required for registering to this course?**

There are no requirements.

### **How long is each daily session, and what is the total number of training hours for the course?**

This training course spans five days, with daily sessions ranging between 4 to 5 hours, including breaks and interactive activities, bringing the total duration to 20 - 25 training hours.

### **Something to think about:**

How can predictive technologies not only prevent equipment failure but also fundamentally transform a company's relationship with its environmental footprint and long-term viability?

### **What unique qualities does this course offer compared to other courses?**



This course stands out because it combines the technical expertise of industrial maintenance with a strategic, forward-thinking focus on sustainability, providing a comprehensive view of maintenance not just as a cost center but as a driver of corporate responsibility and innovation. The program goes beyond basic concepts, digging into practical, real-world applications of advanced technologies like AI, machine learning, and the IIoT to solve some of the most pressing challenges in the industrial sector. We use a curriculum that is both academically informed, drawing on established principles of industrial ecology, and highly practical, with case studies from diverse industries. Unlike programs that focus only on cost reduction, our course emphasizes how a proactive, predictive approach to maintenance directly leads to reduced energy consumption, less waste, and a more resilient operation. By linking maintenance strategies to a company's overall sustainability goals, this training provides participants with a unique skill set to drive tangible environmental improvements while boosting profitability and operational efficiency. The training is delivered with a clear, direct style that makes complex topics accessible and actionable, ensuring that attendees can implement their newfound knowledge as soon as they return to their workplaces.